



**Membrane tube diffuser; universal diffuser, longest lifetime because free of softener, minimal pressure loss, maximum mechanical strength, excellent chemical resistance**

## Applications

- for pressure diffusion with fine bubbles
- for oxygen input for nitrification in activation basins
- for permanent and intermittent ventilation systems
- for an oxygen input and circulation in fixed-bed and bioreactors
- for the thorough mixing of activation basins (municipal and industrial)
- as sand trap louvre ventilation
- for diffusing storage and receiving tanks
- for the renaturation of lakes and rivers
- for aquacultures and fish farming

## Properties

- high energy savings when compared with comparative, market standard EPDM and silicone diffusers due to the much lower pressure loss
- extremely long lifetime and no curing due to the

- membrane not including a plasticizer
- very wide operating range: normal operation: 3-8, minimum 1, maximum 15 and purging operation 18Nm<sup>3</sup>/h (h\*maer.)
- comparatively high oxygen input and oxygen input even with low density systems
- very fine and uniform bubble formation due to an optimized perforation
- extremely tear-resistant and abrasion-proof (mechanical strength around 2.5-4 times that of most of the EPDM and silicone materials)
- optimized flow properties
- very good resistance to wastewater and municipal sewerage in accordance with the latest instructions DWA-M 115
- microbe and hydrolysis resistant
- good resistance to oil, gasoline and chemicals
- free of softener and halogen
- easily and quickly fitted
- very robust

- conform to RoHS guideline

## Temperature Range

- -40 °C to +90 °C

## Design, material

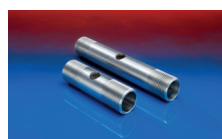
wall: special premium polyurethane (Pre-PUR®); Adapter body: polypropylene; Clamps: material acc. to table

## Delivery variants

- Further diameters and lengths available on request
- transparent (standard)
- special colours: full coloured
- customer-specific product marking
- other accessories on [www.norres.com](http://www.norres.com)

Size	I.D.	Inner Thread	Length	Ventilation Length	Weight	Order No.
mm	mm	inch	mm	mm	kg/Pcs	
Dimension in Stock; Clamps: stainless steel (INOX) 1.4301 (stamped) = AISI 304						
63	64,5	3/4	570	500	0,700	601-0570-2702
63	64,5	3/4	820	750	1,000	601-0820-2702
63	64,5	3/4	1070	1000	1,300	601-1070-2702
other production lengths; Clamps: stainless steel (INOX) 1.4301 (stamped) = AISI 304						
63	64,5	1	570	500	0,700	601-0570-2712
63	64,5	1	820	750	1,000	601-0820-2712
63	64,5	1	1070	1000	1,300	601-1070-2712
other production lengths; Clamps: stainless steel (INOX) 1.4571 (stamped) = AISI 316Ti						
63	64,5	3/4	570	500	0,700	601-0570-2722
63	64,5	3/4	820	750	1,000	601-0820-2722
63	64,5	3/4	1070	1000	1,300	601-1070-2722
63	64,5	1	570	500	0,700	601-0570-2742
63	64,5	1	820	750	1,000	601-0820-2742
63	64,5	1	1070	1000	1,300	601-1070-2742

## Accessoires



CONNECT 684



CONNECT 685

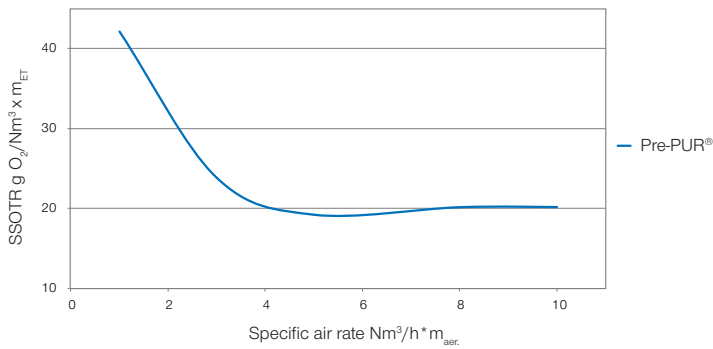


CONNECT 683

Please refer to the Installation, Operation, and Maintenance Manual and additional technical data at [www.norres.com](http://www.norres.com). The right to make technical modifications is reserved. All values determined at 20°C and are approx. data.

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Oxygen transfer PRO<sub>2</sub>AIR



Oxygen supply capacity/ yield refer to full floor aeration with an arrangement density of 19% and a blow-in depth of 1,80 m. Measured in clean water according to DWA-M 209.

The efficiency and reliability of NORRES membrane tube diffuser can be increased by optimising and adapting the operating parameters. The permanent elasticity of the membrane has a crucial influence on the uniformity of the opening characteristic of the slit perforation over the full operating range. This in turn ensures a largely constant performance of the fine-bubble, compressed air aeration system.

Pressure loss PRO<sub>2</sub>AIR

